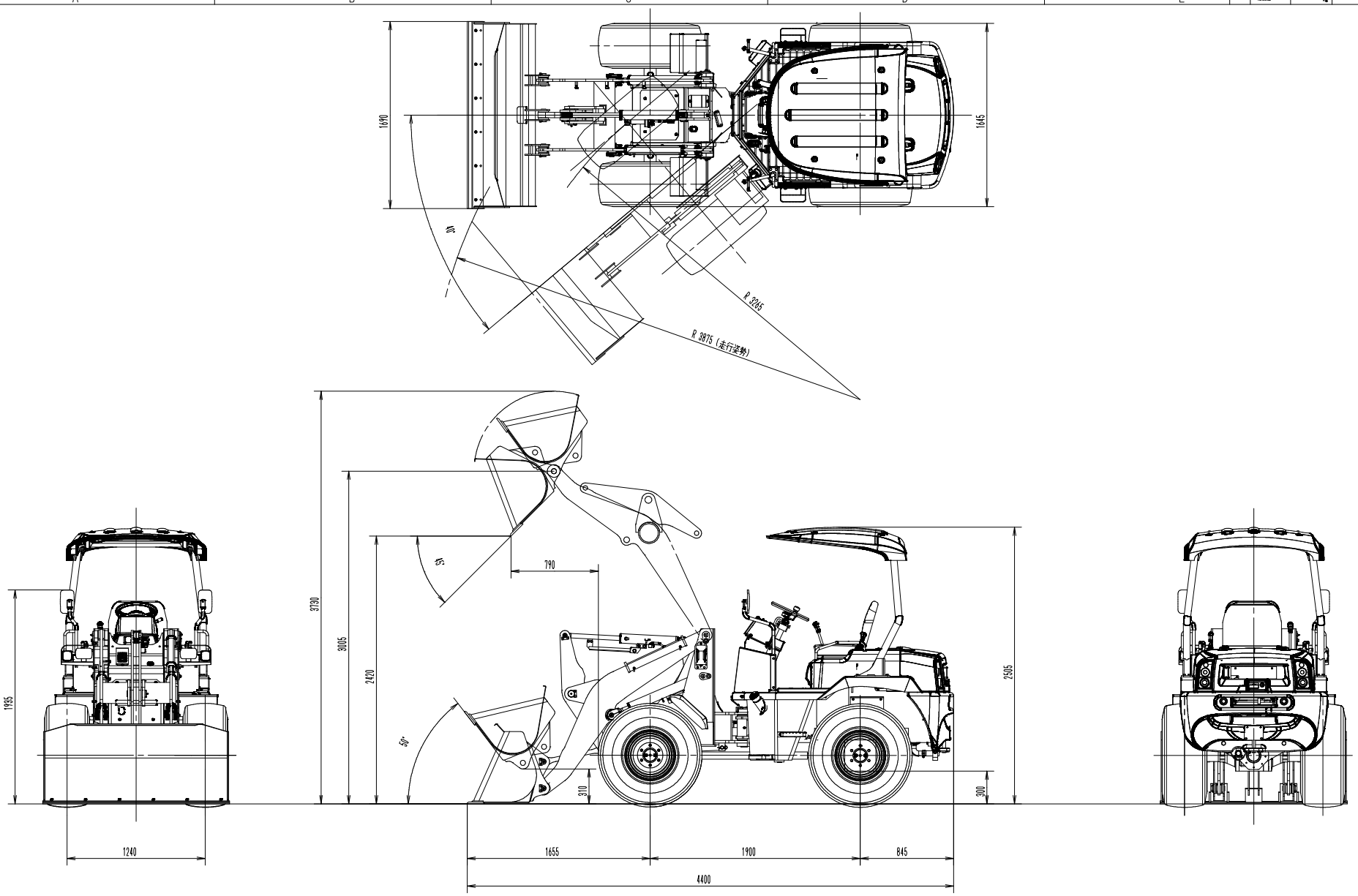

MATERIAL MASS			3D ANGLE PROJECTION
WORK MASS	MAXIMUM	9671.131 kg	
	MEASURED	kg	

SAFETY RELATED PART

IMPORTING PART

本部品の廃棄処理時の使用に関しては、YIS V-0001J(環境自主管理の使用規制)を満足すること。

Conform to the Yanmar standard YIS V-0001J concerning the limitation of the environmental burden material for the use of the environmental burden material of this part.

3D-CAD

GEOMETRICAL TOLERANCE

KIND OF TOLERANCE | SYM BOL

FORM: STRAIGHTNESS TOLERANCE; FLATNESS TOLERANCE; CIRCULARITY TOLERANCE; CYLINDRICITY TOLERANCE

PROFILE: PROFILE OF A LINE; PROFILE OF A SURFACE

ORIENTATION: PARALLELISM TOLERANCE; PERPENDICULARITY TOLERANCE; ANGULARITY TOLERANCE

LOCATION: POSITIONAL TOLERANCE; CONCENTRICITY OR COAXIALITY TOLERANCE; SYMMETRY TOLERANCE

RUNOUT: CIRCULAR RUN-OUT TOLERANCE; TOTAL RUN-OUT TOLERANCE

○ AND ◎ :TOLERANCE VALUE IS RADIUS

FINISHING SYMBOL AND SURFACE ROUGHNESS

▽▽▽ 0.8S=	0.8a
▽▽ 6.3S=	1.6a
▽ 25S=	6.3a
▽ 100S=	25a
～ NOT REMOVE SURFACE	

GENERAL DIMENSION TOLERANCE

	DIMENSION	±
MACHINING	0.5< to =6	0.1
	6 to =30	0.2
	30 to =120	0.3
	120 to =315	0.5
	315 to =1000	0.8
	1000 to =2000	1.2

DIES WORKING: DIMENSION	≦ 90	90< 120 ≧	120< 315 ≧	315< 1000 ≧	1000< 2000 ≧	BENDING ANGLE TOLERANCE	DEG ±
BLANKING DIAMETER DISTANCE BETWEEN HOLE CENTER AND EDGE	±0.5	±0.45	±0.6	±1.1	±1.8	RIGHT ANGLE	2
BENDING DIMENSION DRAWING DIAMETER	±0.1	±0.7	±1.0	±1.8	±3.0		
OTHER DRAWING DIMENSION	±0.3	±1.1	±1.6	±2.8	±4.5	BEND OF OTHER ANGLES	3
CENTER TO CENTER DISTANCE	±0.3						

WELDING LENGTH .mm | OLD PARTS CODE NEWXXXXXXXXE | FIGURE DIMENSION

1	YCE725380186	2008.01.31	新図	飛田	V4-6	1	
	REV.NO.	DATE	QTY	SIGN	MODEL	QTY	

MANAGER, OR CHIEF	P.J.DESIGNER	MATERIAL	SCALE 1:25
SPECIALIST	CHECKED	STANDARD DIMENSION OF MTL	
DRAWN 飛田	2008-01-31 DATE	G.T. CODE	
		NAME ① ｶﾞｲｶｲｽﾞ(ｷｬﾉﾋﾟｰ) ② EXTERNAL VIEW,CANOPY	
		CODE Z172539-0020	A2

YANMAR
YANMAR CONSTRUCTION EQUIPMENT CO.,LTD

3D-MODEL:Z172539-0020 | E.C.NO:YCE725380186